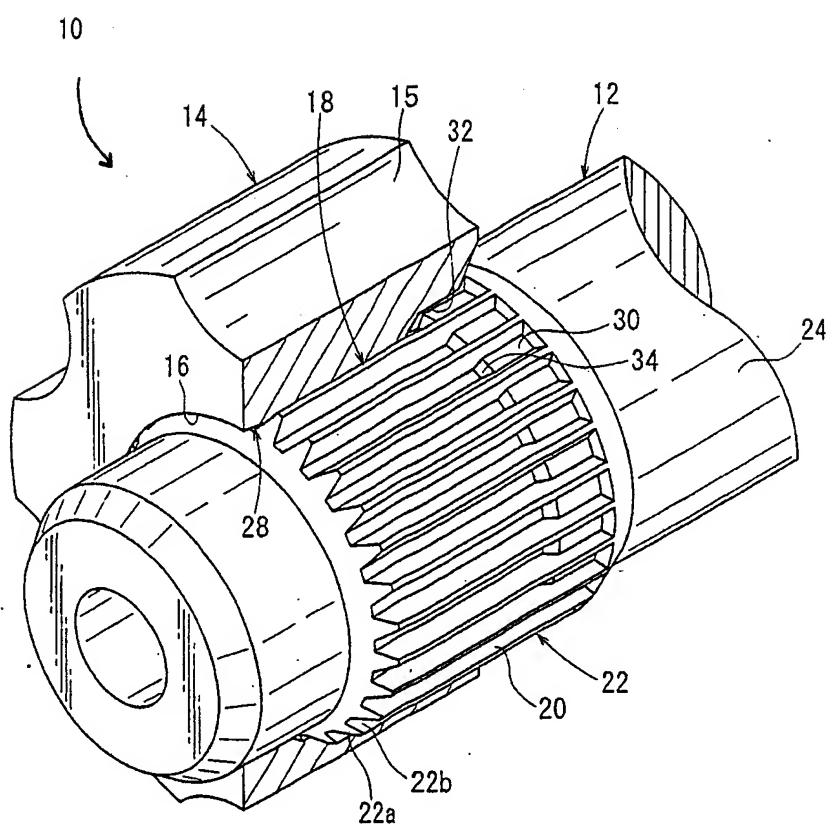


FIG. 1



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FIG. 2

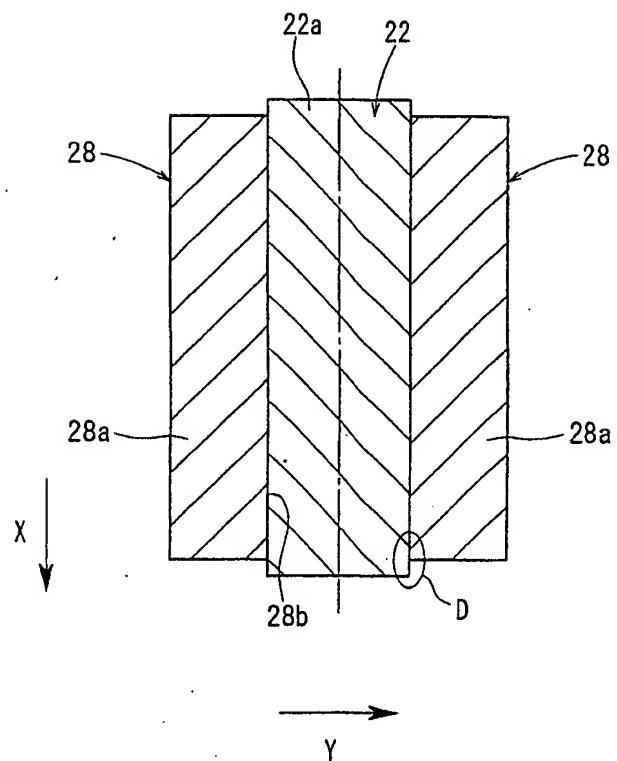


FIG. 3

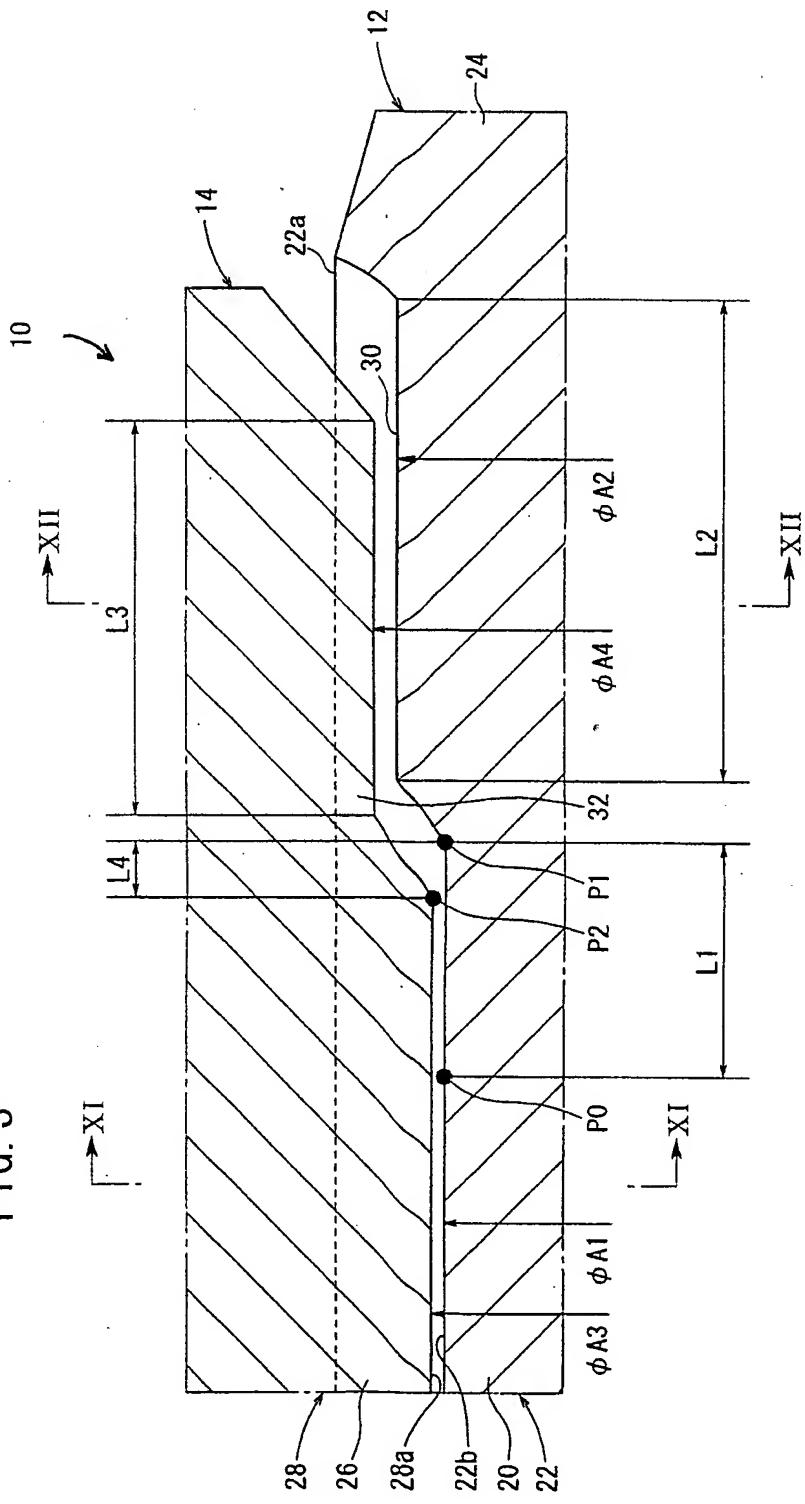


FIG. 4

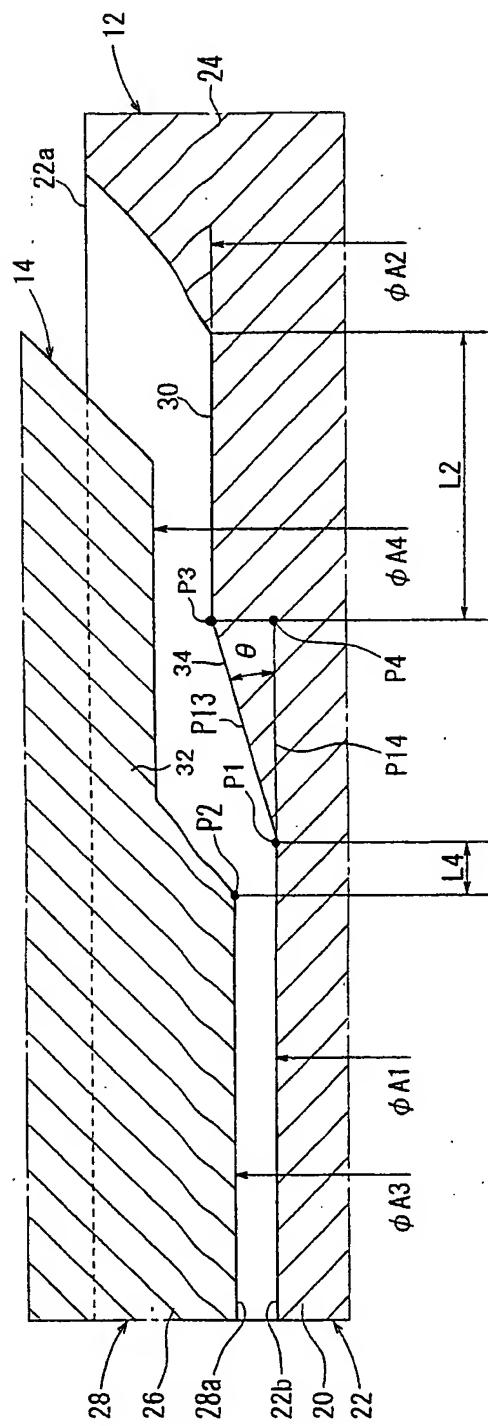


FIG. 5

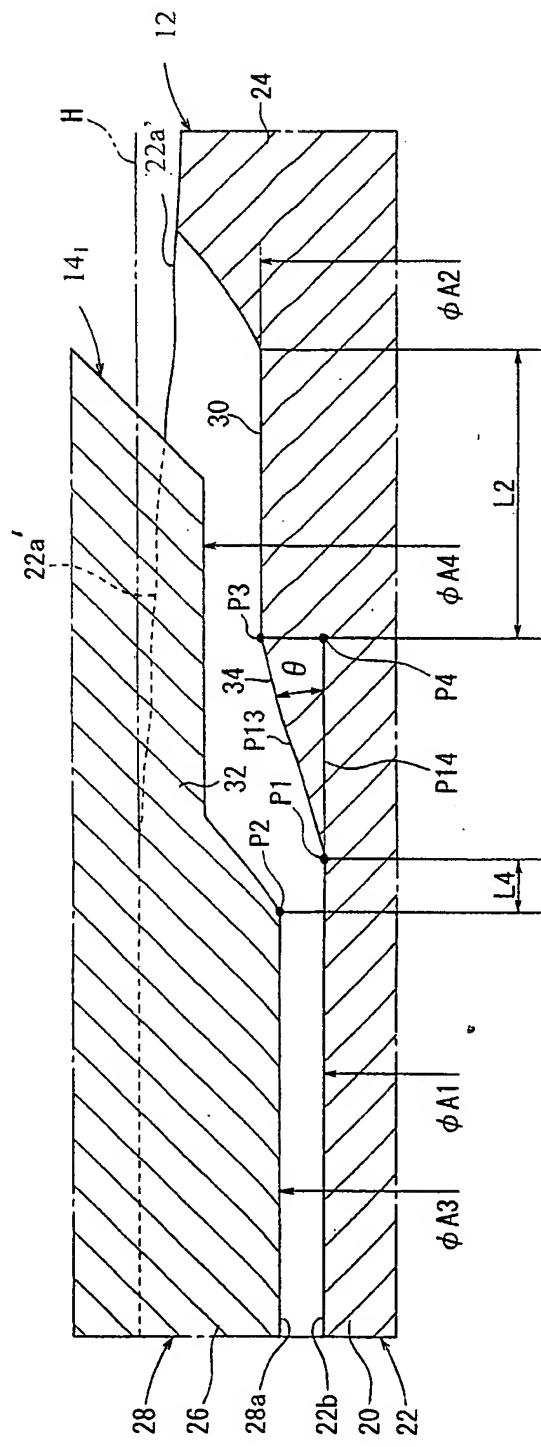


FIG. 6

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	○	○	○	○	○	×
PRODUCTIVITY	×	○	○	○	○	○	○	×

FIG. 7

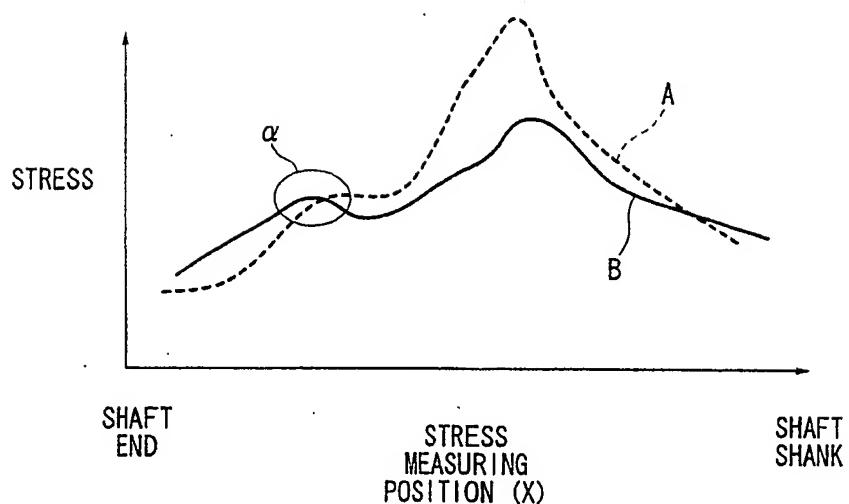


FIG. 8

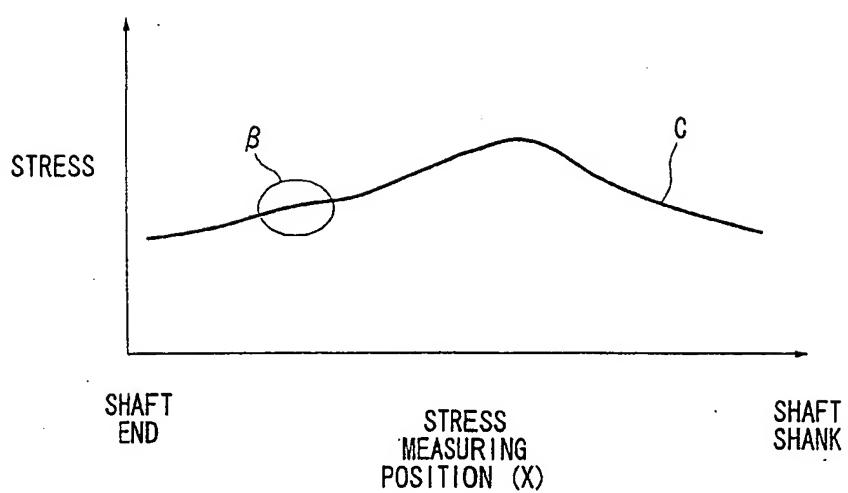


FIG. 9

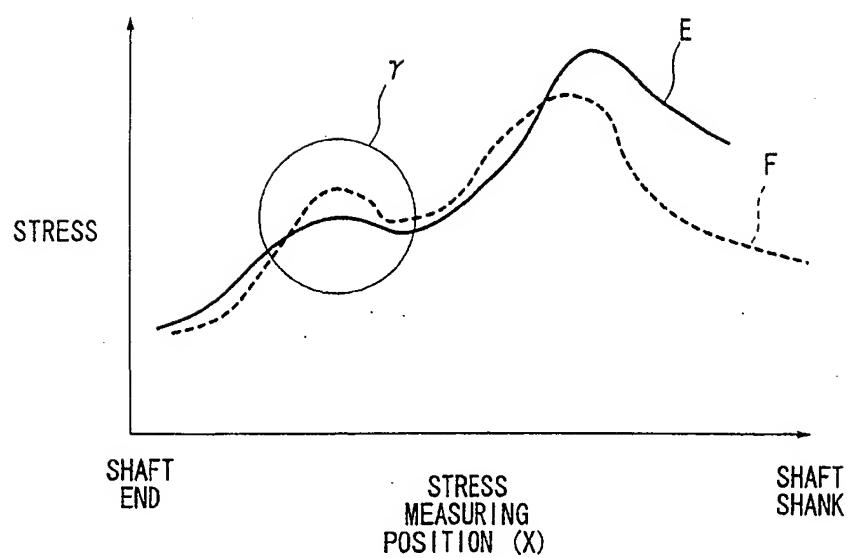


FIG. 10

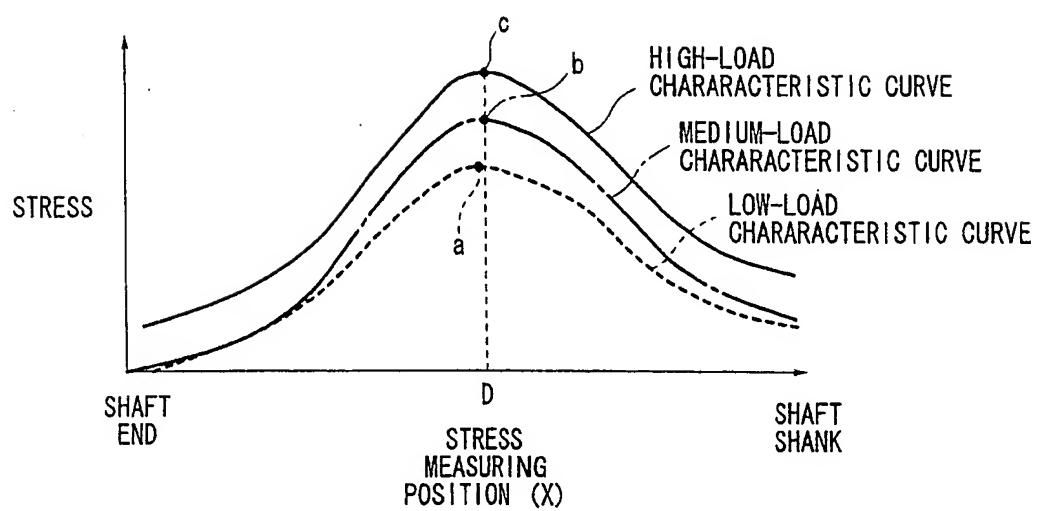


FIG. 11

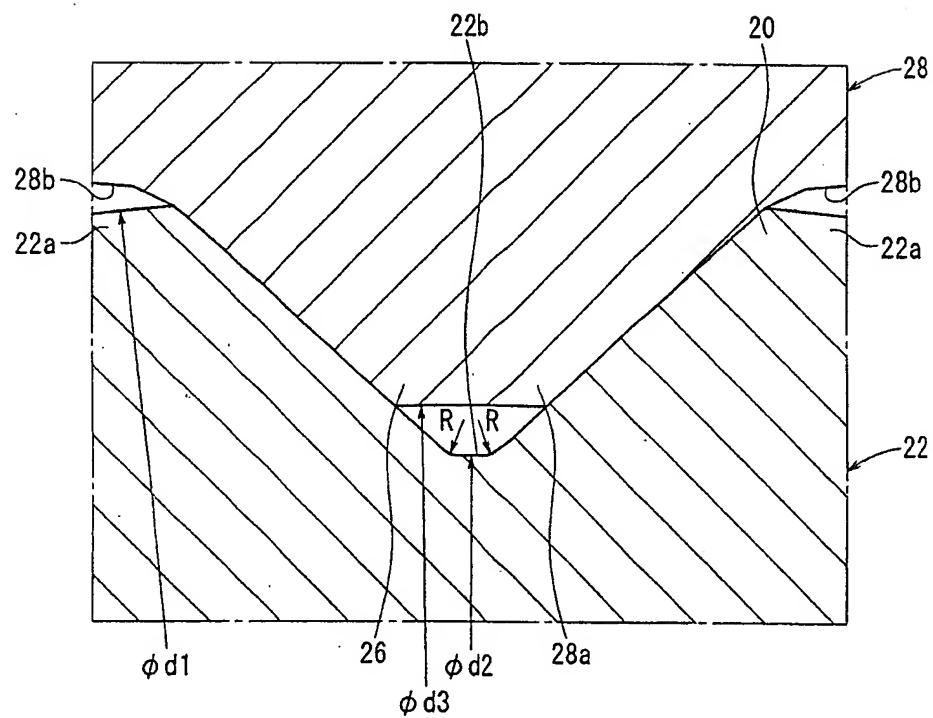


FIG. 12

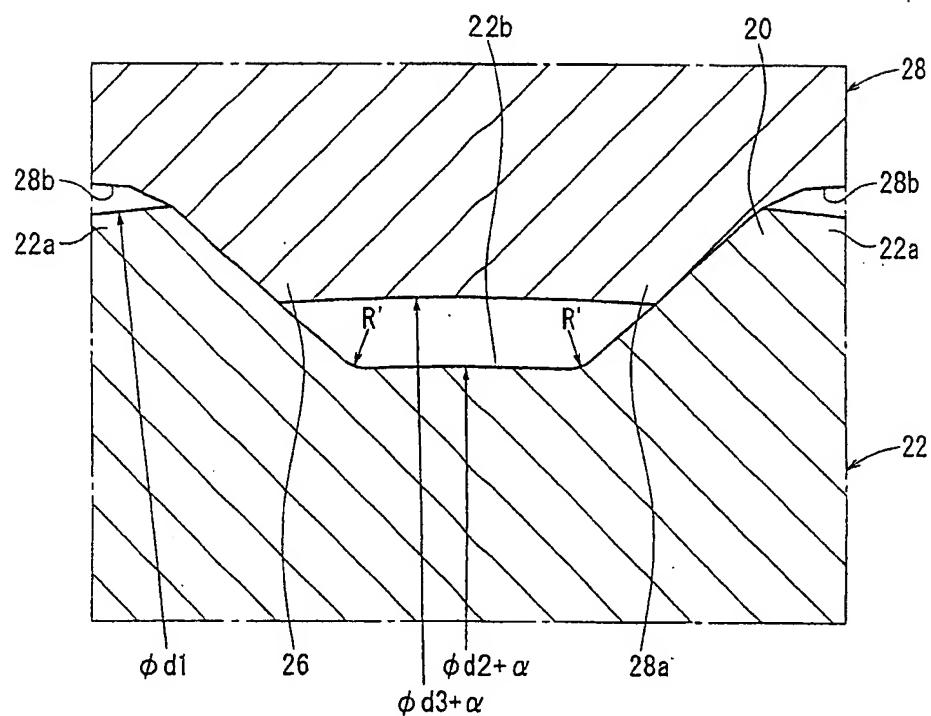


FIG. 13

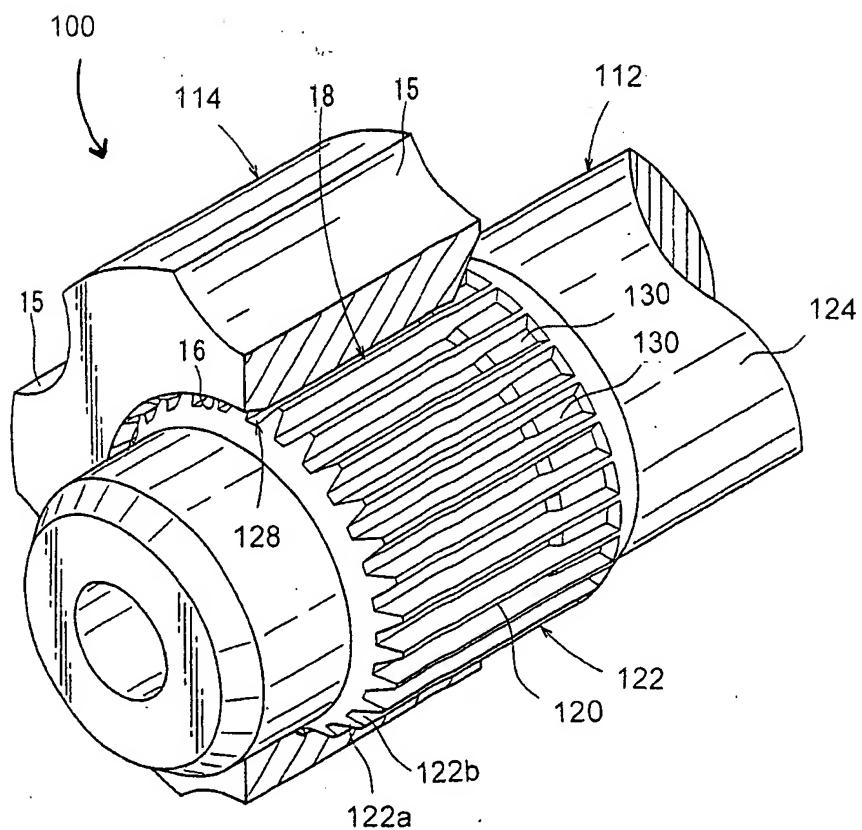


FIG. 14

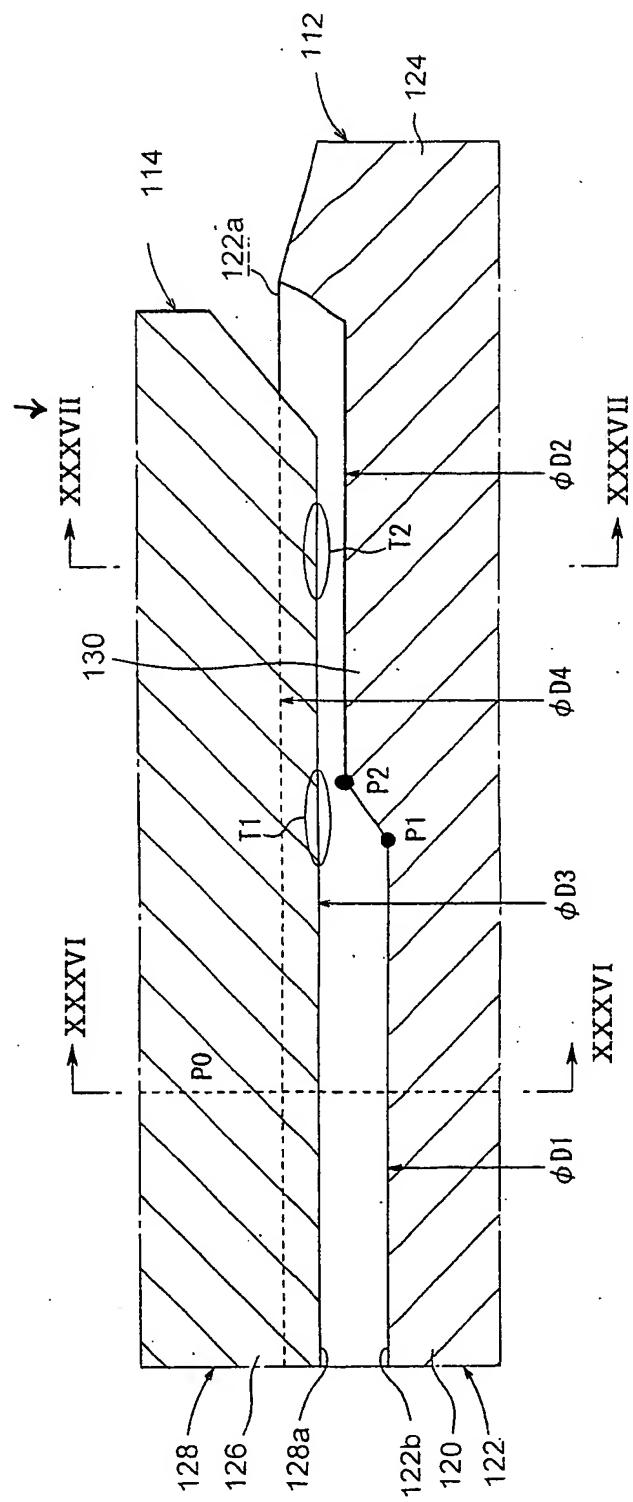


FIG. 15

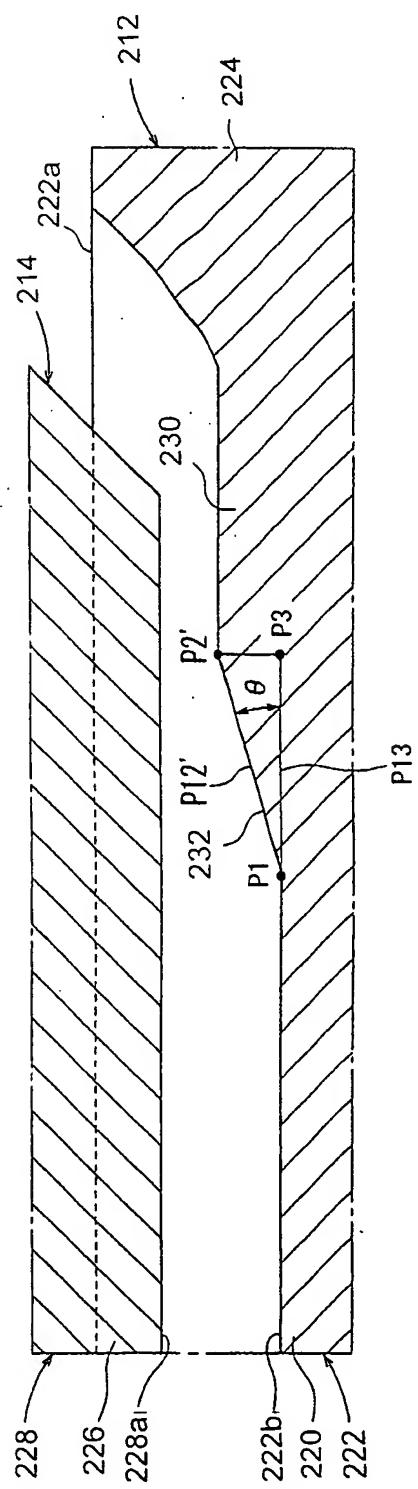


FIG. 16

TILT ANGLE θ	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	×	○	◎	◎	◎	◎	○	×

FIG. 17

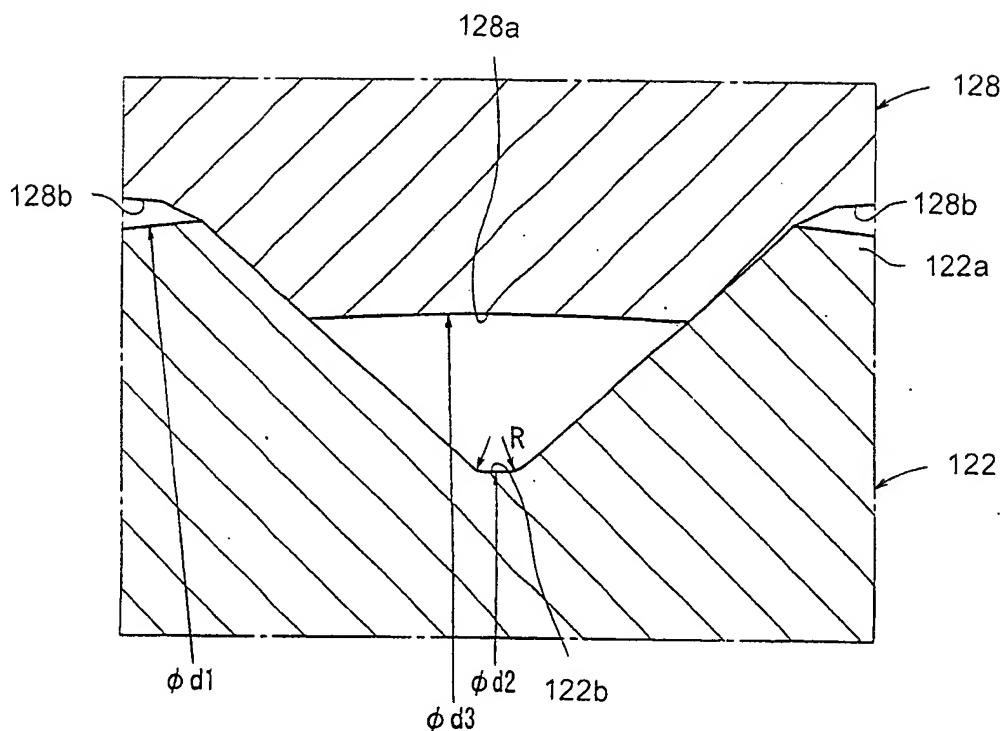


FIG. 18

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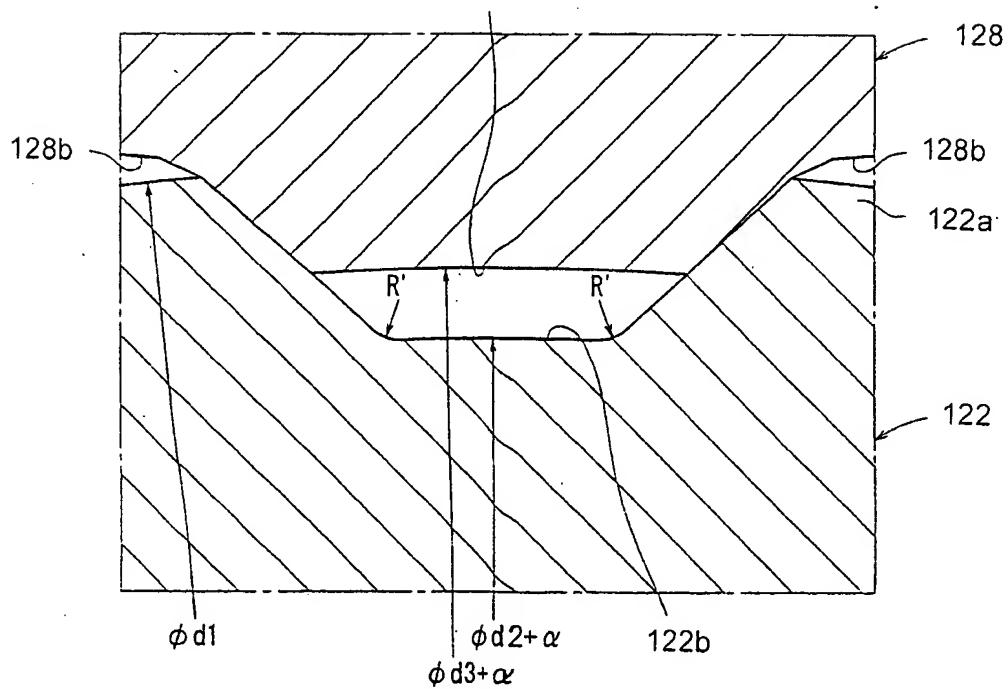


FIG. 19

